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BIO-BASED POLYURETHANE FI OORING



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PURLINE® 1500 OVERIVEW

++Sustainably Strong.
Beautifully Designed.
Purposefully Made.

We believe flooring should do more than perform—it should make life better. That's why we create smart, sustainable solutions that support both our customers and the planet.

With PURLINE, we've redefined resilient flooring using bio-based materials and eliminating harmful substances to promote healthier spaces. Our commitment to innovation, transparency, and responsible design drives us to build lasting value—for today and for future generations.

Performance-Driven

We've reimagined flooring to go beyond surface-level durability. By replacing petrochemicals with naturally sourced materials, PURLINE integrates lasting performance into the entire product, not just the surface. This approach minimizes maintenance while ensuring reliable, long-term resilience in even the most demanding spaces.

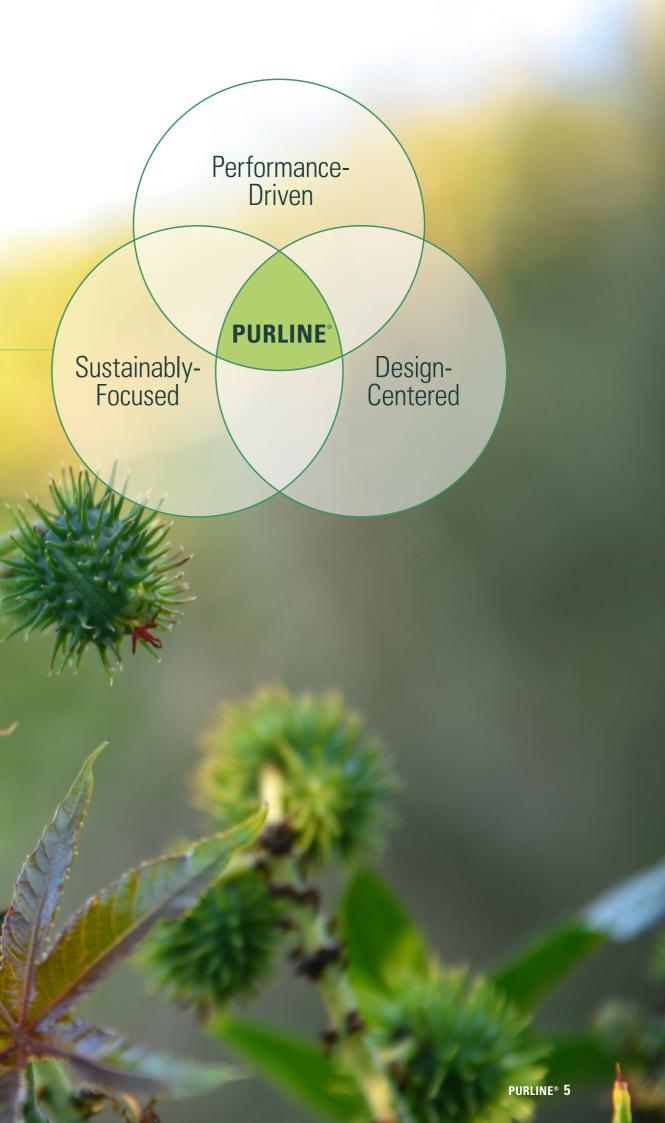
Sustainably-Focused

For us, sustainability means more than just eco-friendly materials—it's about creating a lasting, positive impact. PURLINE uses bio-based polyurethane, eliminating harmful chemicals such as PVC, plasticizers, solvents, and chlorine, replacing them with natural ingredients - like castor oil and chalk. With this commitment, we ensure our products contribute positively to both indoor environments and the planet's future.

Design-Centered

Design and innovation are the driving forces behind our business.

Thoughtful design enhances the user experience, builds brand loyalty, and fosters trust and credibility. Our approach combines decades of industry expertise with a design-centric perspective, where principles of color, contrast, and pattern are meticulously applied to create flooring visuals that are as functional as they are compelling.





Engineered for Heavy Loads

Withstands ≈0.10 mm residual indentation (EN ISO 24343-1) and holds a Class 43 rating, so beds and equipment can easily glide without gouging.

Built to Last

Engineered for durability with superior resistance to scratches, indentations, and wear.

Easy Care

Simple, chemical-free cleaning and streamlined maintenance.

UV & Stain Resistant

Exceptional protection against fading from sunlight and staining from bleach, hand sanitizer, and other harsh agents.

Comfortable & Quiet

Elastic surface and bio-based polyurethane base layer softens steps, supports joint comfort, and reduces sound transmission.

Non-Toxic

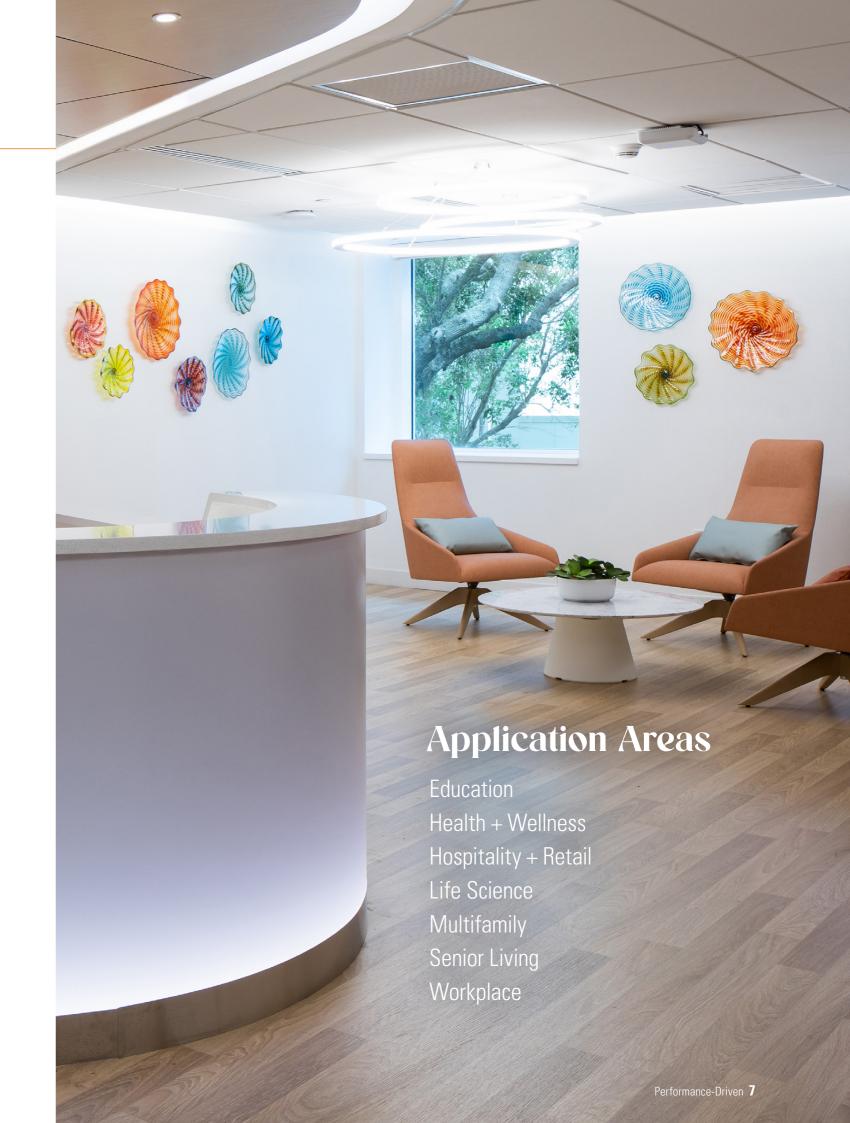
Very low smoke and fire development properties and free from hazardous substances or emissions.

Dimensionally Stable

Remains stable under temperature changes; plasticizer-free construction eliminates the need for seam treatments (unless dictated by space function).

Purposeful Design for Safety & Clarity

Low-contrast designs and a matte surface finish support visual clarity, enhancing both safety and comfort in the built environment.



++Sustainably-Focused

Bio-Based Composition, PVC-free

Made from natural, renewable raw materials list castor oil and chalk. Free from PVC, phthalates, plasticizers, formaldehyde, chlorine, and solvents.

Cradle-to-Cradle® Silver Certified

Assessed for material health, circularity, clean air, and social fairness.

Verified Low Emissions

GREENGUARD Gold and FloorScore® certified and Red List Approved all confirm healthy indoor air contributions.

Renewable Energy and Carbon Management

100% climate-neutral energy used in production.

Entirely Odorless

Free from unpleasant odors during installation and use, helping create healthier, more comfortable spaces for working, healing, and learning.

Extended Service Life for Fewer Replacements

A durable, high-performance composition and chemical-free maintenance extend the floor's lifespan, minimizing frequency of replacements and reducing environmental impact.





++Design-Centered

Cohesive Palette

134 wood, stone, textile, and graphic visuals curated for commercial interiors.

Format Versatility

Identical patterns available in sheet, plank, and tile so each space gets the right format without visual compromise.

Large-Scale Repeat

Wood sheets feature up to 14.8 ft (4.5 m) repeats for natural continuity with no pattern matching.

Matte Surface Advantage

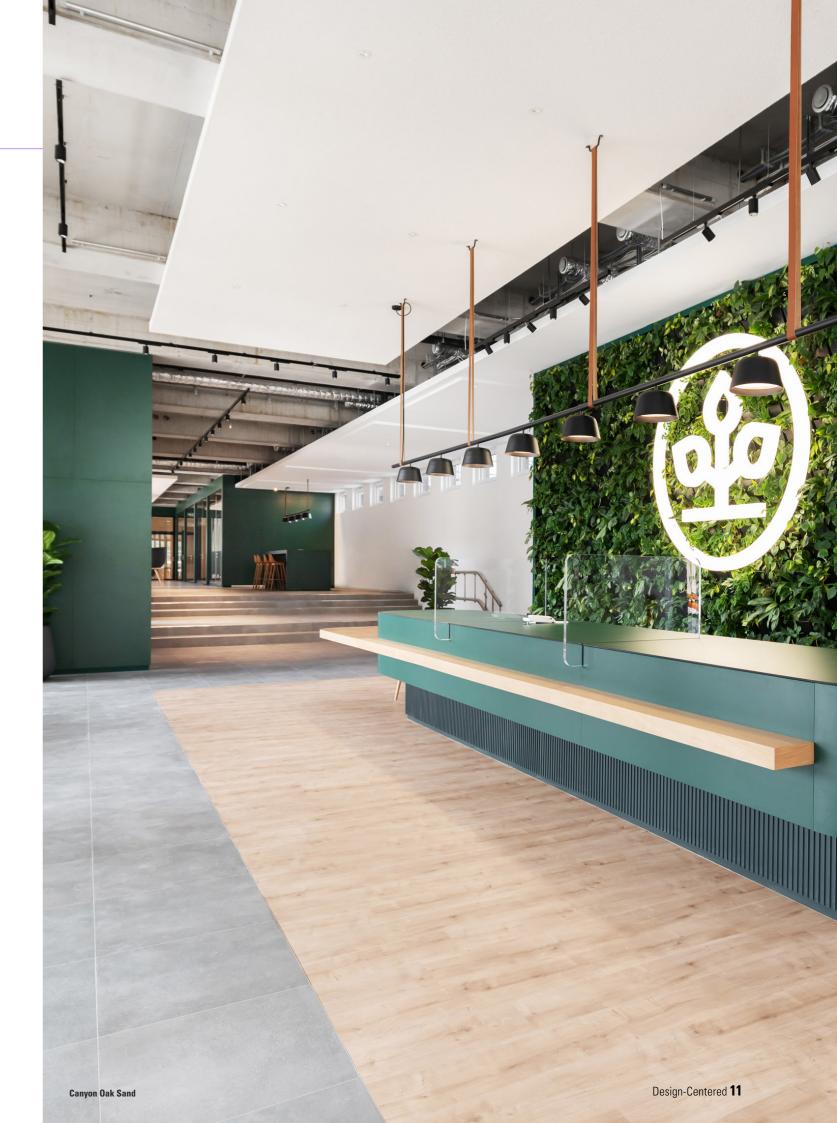
Enhances visual acuity with low-sheen surface finish, reduces glare-related safety risks, and masks subfloor imperfections for a clean, consistent appearance.

Seamless Integration

A broad palette of neutral tones seamlessly integrate new installations with existing environments for cohesive design continuity.

Warmth and Durability

Extensive wood designs combine warmth and durability, with subtle patterning that extends the floor's aesthetic life by gracefully masking wear, especially in heavy traffic environments.



+++ ++Operating Costs at a Glance

Durable and Easy to Clean

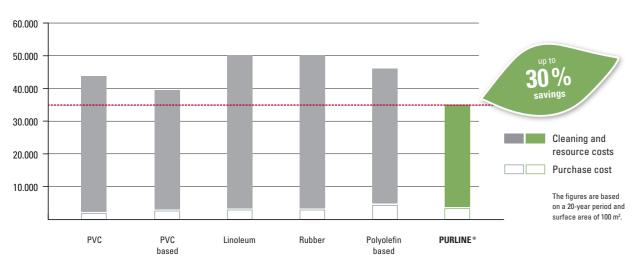
Conventional cleaners can be used without any problems:

- Additional waxing or coating are not necessary
- All surface disinfectants can be used
- Various tests prove effective disinfectability
- Contrast agents commonly used in hospitals do not discolor PURLINE floor coverings
- No marks left by furniture after a short regeneration period
- No visible wear due to mechanical stress
- Extremely high resistance to sunlight

Demonstrably Economical

The PFIFF Institute compared total purchase price and 20-year care costs for a 1,076 ft² (100m²) area. PURLINE delivered an average 30% saving verses standard resiient flooring.

Cost in Euros



Cost model verified by the PFIFF Institute - an independent German consultancy specializing in facility management and cleaning cost analysis.





++Explore the Collection

The PURLINE 1500 Series brings together resilient performance and design flexibility across a thoughtfully curated range of formats and finishes. With durable, hygienic surfaces and a wide selection of styles and colors, it's the ideal choice for healthcare, education, hospitality, and commercial environments.

From realistic wood visuals to sophisticated textures and graphics, PURLINE supports a variety of design palettes. Many styles are available in both roll and plank/tile formats—offering design continuity and functional versatility across your entire space.

Available Formats

$\sim 7.87^{\prime\prime} \times 4^{\prime\prime}$ Wood L Plant	47.24" (200 mm × 1200 mm)
	$4^{\prime\prime} \times 59.06^{\prime\prime}$ (250 mm \times 1500 mm) XL Plank
	37" (500 mm × 1000 mm) c XL Textile XL Fusion XL Tile
	$\sim 6.56' \times 65.62'$ (2 m \times 20 m)

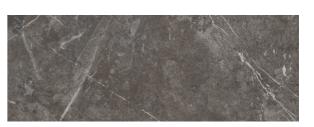
Note: Wood visuals on sheets do not require pattern matching and have a repeat

++About the Designs



Chip

Available in 24 colors: Sheet Non-directional, color-rich, and waste-reducing. Seamlessly coordinates with the 1500 series for bold yet cohesive layouts.



Stone

Available in 14 colors: XL Tiles Natural aesthetics without the cold, noise, or slipperiness of real stone. Large-format options reduce seams; concrete looks without the cracking.



Graphic

Available in 6 Colors: XL Tiles Organic, low-contrast visuals with layered depth ideal as a subtle overall pattern or textured accent.



Textile

Available in 6 Colors: XL Tiles Linen-inspired with a soft, refined aesthetic. Enhances visual clarity while supporting subtle accents, zoning, or wayfinding.



Wood

Available in 40 Colors: Sheet, L Plank, and XL Plank

Realistic and highly requested, this flexible wood collection features 12 crossover patterns available in both planks and rolls:

- Sheet: Meet hygiene requirements—ideal for patient and procedure rooms
- Planks: Two sizes for authentic visuals and layout flexibility



Fusion

Available in 16 colors: Sheet and XL Tiles Designed by a European artist, this gray-toned collection offers depth and neutrality, working with both legacy finishes and fresh palettes—no customization needed.

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~ 7.87" × 47.24" (200 mm × 1200 mm)
Wood L Plank

~ 9.84" × 59.06" (250 mm × 1500 mm) Wood XL Plank

 $\sim 19.69'' \times 39.37'' \ (500 \ mm \times 1000 \ mm)$ Stone XL | Graphic XL | Textile XL Tile

plank + tile



Siena Oak Nature PL15011WL



Newport Oak Natural * PL15008WL



Canyon Oak Sand PL15001WL



Newport Oak Brown * PL15007WL





Iceland Pine Light PL15004WL



Ravenna Oak Beige PL15009WL



Durban Oak Taupe * PL15003WL



Ravenna Oak Brown PL15010WL





Lodge Oak Brown PL15005WL



Lodge Oak Dark PL15006WL



Durban Oak Brown * PL15002WL



Aspen Oak Dark PL15000WL





PL15205WXL Fjord Maple Beige



Intensive Oak Nature PL15208WXL



Fine Oak Light * PL15203WXL



PL15204WXL Fine Oak Nature





PL15219WXL Siena Oak Beige



Siena Oak Honey * PL15221WXL



Mayfield Oak Nature * PL15213WXL



Intensive Oak Amber



Canyon Oak Honey PL15200WXL





Real Oak Nature PL15217WXL



Melbourne Oak Natural * PL15223WXL

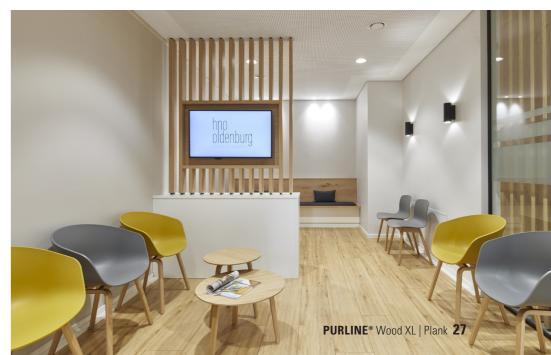














Mayfield Oak Beige PL15211WXL



Intensive Oak Taupe PL15209WXL



Mayfield Oak Taupe * PL15214WXL



Ravenna Oak Nature PL15215WXL

* also available in sheet



Fine Oak Brown * PL15202WXL



Intensive Oak Brown PL15207WXL



Real Oak Taupe PL15218WXL



Real Oak Amber PL15216WXL



Mayfield Oak Brown PL15212WXL



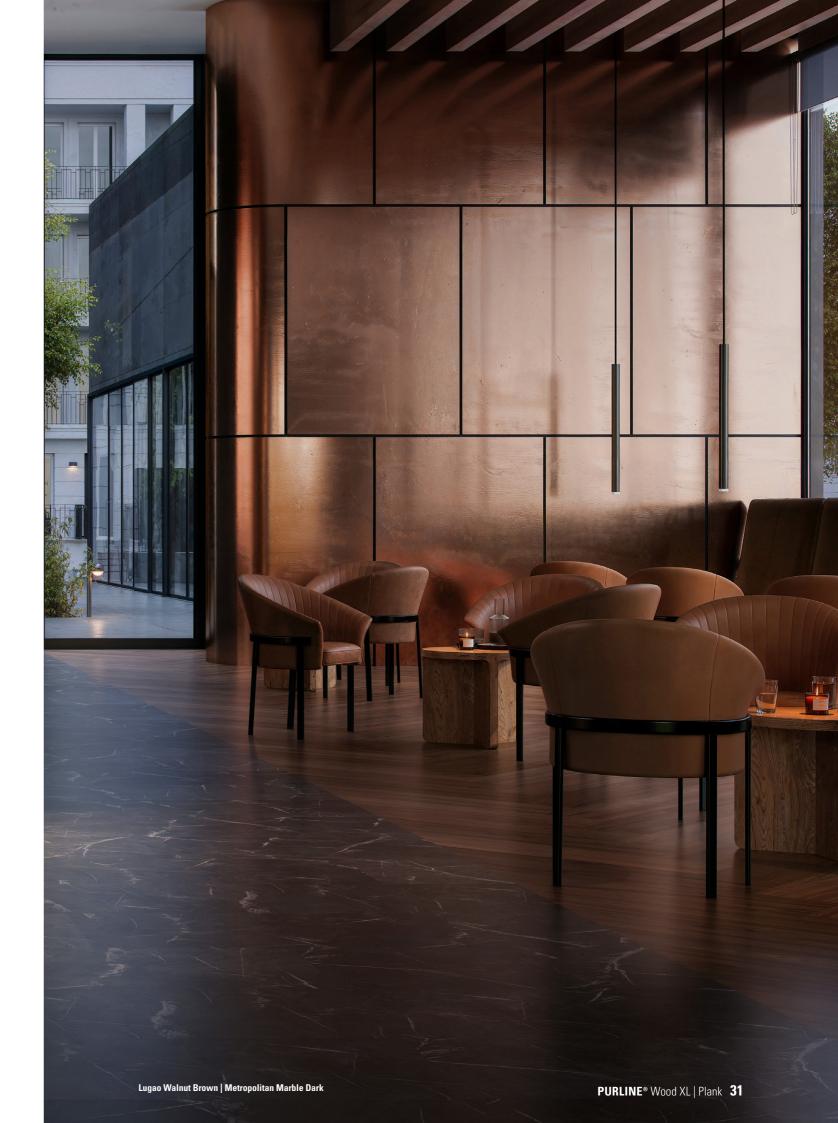
Siena Oak Brown * PL15220WXL



Melbourne Oak Brown * PL15222WXL



Lugano Walnut Brown PL15210WXL



PURLINE® Stone XL | Tile







Serene Marble Grey PL15412SXL



Serene Marble Nature



PL15411SXL Serene Marble Dark



PL15404SXL **Modern Stone Grey**

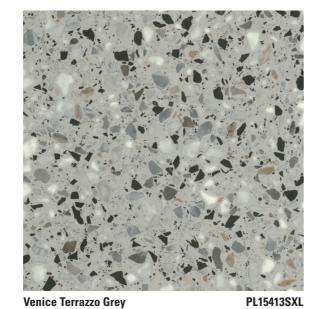


PL15403SXL **Modern Stone Dark**



PURLINE® Stone XL | Tile





















PURLINE® Graphic XL | Tile



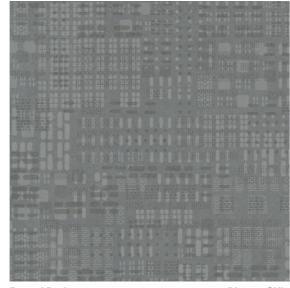




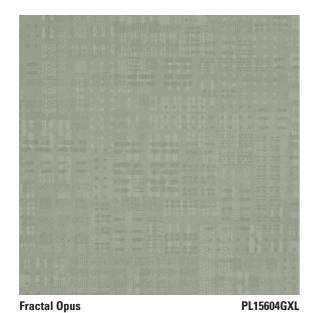
Fractal Light PL15603GXL



Fractal Grey PL15602GXL



Fractal Dark PL15600GXL

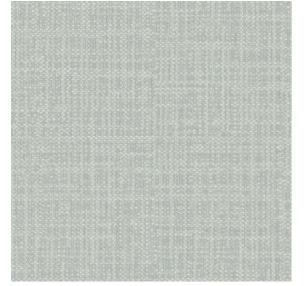


PL15605GXL

Fractal Wave



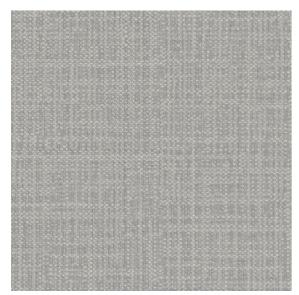
PURLINE® Textile XL | Tile



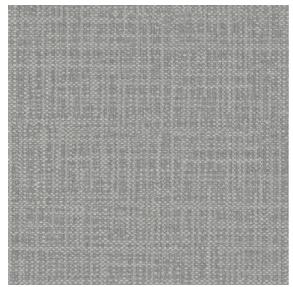
Oxford Oyster PL15502TXL



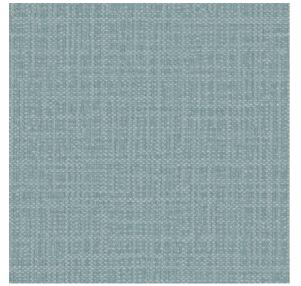
Oxford Flint PL15505TXL



Oxford Steel PL15504TXL



Oxford Slate PL15503TXL



Oxford Ocean PL15501TXL

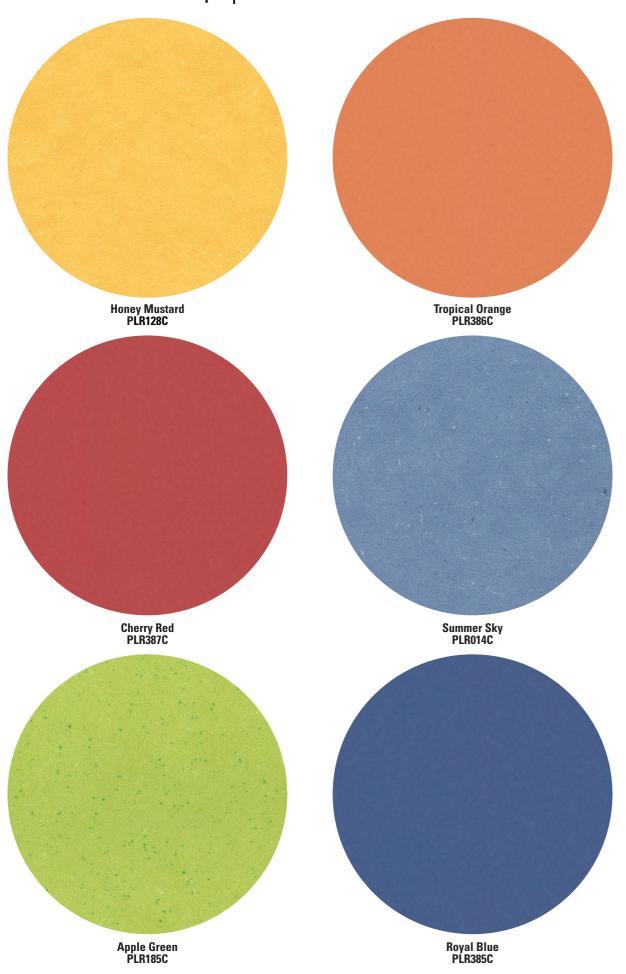




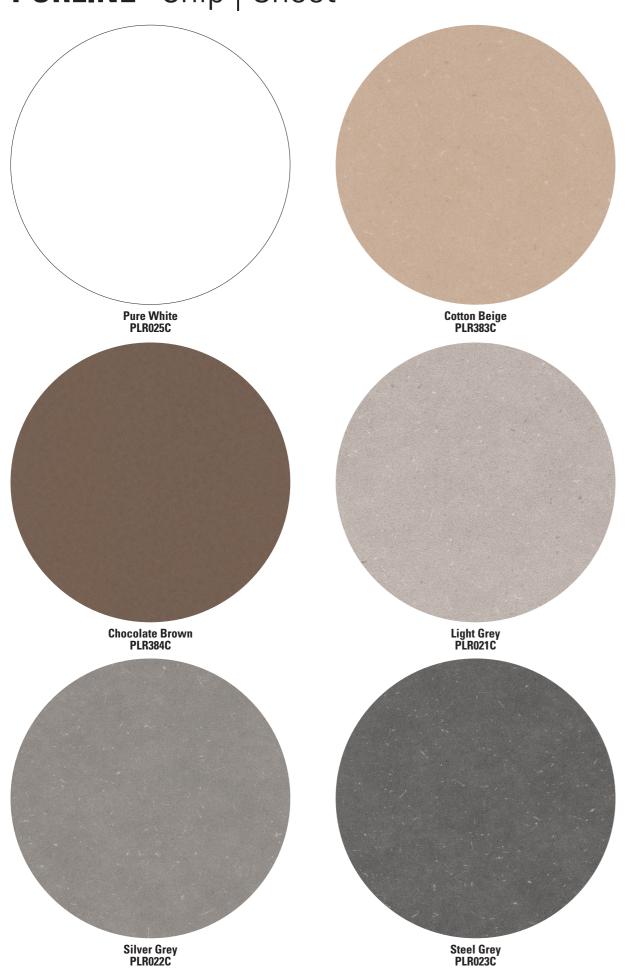
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 $\sim 6.56' \times 65.62'$ (2 m \times 20 m Chip | Wood Sheet

Sheet













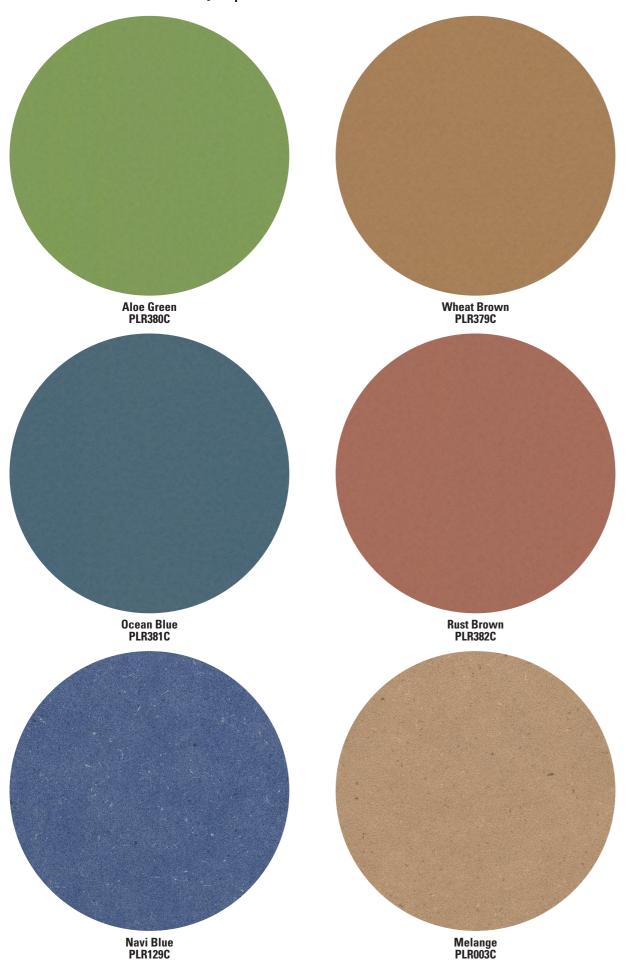














PURLINE® Wood | Sheet





PURLINE® Wood | Sheet



* also available in plank



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 $\sim 19.69'' \times 39.37'' \mbox{ (500 mm} \times 1000 \mbox{ mm)}$ Fusion XL Tile

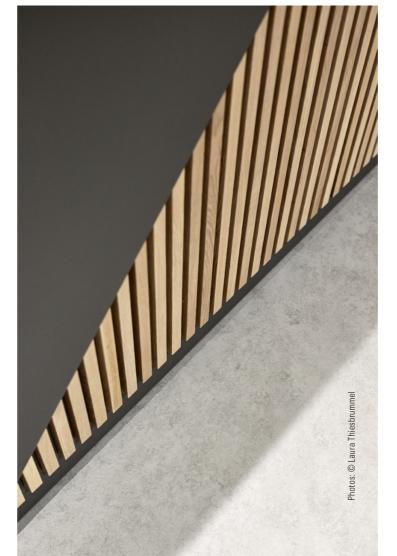
 $\sim 6.56' \times 65.62' \text{ (2 m} \times 20 \text{ m)}$

fusion





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PURLINE Fusion

Fusion is designed with architects and designers in mind, offering versatile grey tones to complement any design concept. With 16 unique designs in both light and dark, warm and cool shades, it seamlessly integrates into design palettes. Available in sheet (Fusion) and tile (Fusion XL) formats.





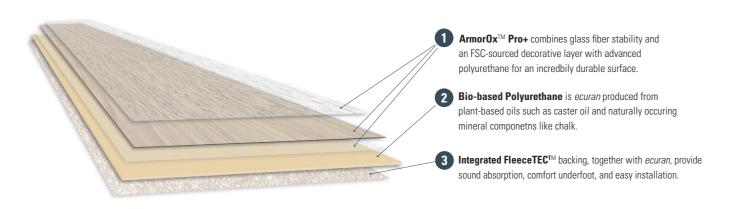
PURLINE® Fusion XL | Tile + Sheet



PURLINE®

+++ ++Product Composition

PURLINE is crafted using the finest materials, following the *ecuran* recipe for a sustainable, high-performance product. Its robust composition ensures exceptional durability, dimensional stability, and long-lasting performance, making it ideal for high-traffic areas and demanding environments.



++Purfix Accessories



Purfix Weld Rods For Seamless, Hygienic Finishes Art. No. by color

In hygiene-critical areas like healthcare, monolithic floor systems are essential. Purfix weld rods ensure a secure, impermeable seal—ideal for procedure rooms, labs, and other sensitive environments. Purfix weld rods are color-matched to all PURLINE rolled goods for a clean, cohesive look.

Format: 4 mm x 196.85' roll **Coverage**: 1025 - 1145 ft² per roll



Purfix UltraCove

Multi-purpose, Pressure-Sensitive Tape-based Adhesive Art. No. PTC900

- Our UltraCove pressure-sensitive, tape-based adhesive is designed for use with our biobased polyurethane resilient flooring for coving and transitions.
- Odorless, solvent, and VOC-free—can be used in occupied spaces
- Great for fast-track projects
- Unlimited working time
- Universal adhesive formulation—Plasticizer resistant

Format: ~6" x 164' (152 mm x 50 m) roll

Shelf Life: 24 months

+++ ++Purfix Adhesives



Purfix UltraTape Adhesive Efficient, No Moisture Test, Tape-Based Adhesive System Art. No. PTS900

Our versatile, double-sided adhesive provides a strong, durable, and moisture-resistant bond, even under heavy rolling loads. Ideal for plank, tile, and especially rolled goods installations.

- Quick and Easy Installation: Supports foot traffic, heaving rolling loads, and heat welding immediately after installation.
- Consistent Coverage: Maximizes adhesive coverage while reducing installation errors errors associated with trowel-applied adhesives. associated with trowel-applied adhesives.
- Moisture Resistance: High resistance to alkaline moisture; no moisture or pH testing required. Use in conjunction with moisture-resistant levelling and patching compounds (as required) that have similar tolerances.
- Sustainable Features:
- Free of hazardous substances: no adverse health impacts
- Zero VOC emissions
- Compliant with California South Coast Rule 1168
- Release liner is 100% recyclable

Format: ~29.53" x 93.43' (75 cm x 30 m) roll

Coverage: 242 ft² per roll **Shelf Life**: 24 months



Purfix UltraTech Adhesive High-Performance, Moisture-Resistant Trowelable Adhesive Art. No. UT500

Purfix UltraTech Adhesive is a superior-performance adhesive that is specifically formulated for installation of PURLINE bio-based polyurethane f looring and other approved flooring products. UltraTech performs well under rolling loads, resists indentation, and develops a strong, durable, moisture-resistant, and alkali-resistant bond. Its low volatile organic content makes it ideal for use in both residential and commercial applications. It may be used over properly prepared concrete or APA-grade plywood as well as over floors using radiant heat.

- Resistant to heavy rolling loads and shrinkage
- Low-VOC and low odor
- Moisture resistance up to 95% RH
- Easy to Trowel
- Sustainable Features:
 - Solvent-free, water-based
- Certified low-emitting and compliant with California South Coast Rule 1168
- No harmful ingredients; safe for human health
- Packaging is 100% recyclable
- VOC: <50 g/L (as calculated per SCAQMD Rule 1168)

Format: Available in 4-gallon pails (48 pails per pallet).

Trowel Recommendations: 1/16" x 1/16" x 1/16" Flat V-Notch

Coverage: 125 - 145 ft² per gallon

Shelf Life: Shelf life is one year from date of manufacturing in unopened, original packaging when stored at temperatures between 65°F (18°C) and 80°F (26°C).

Purfix Adhesives 61

++Proven Green. Certified Clean.

Environmental Certifications



Cradle to Cradle®

Cradle to Cradle® Silver confirms the utilization of environmentally safe, healthy and reusable materials (technical reutilization) and the use of solar power or other regenerative sources of energy, together with responsible water stewardship and strategies adopted by a company to embrace its responsibility to society.





www.blauer-engel.de/uz120 www.blauer-engel.de/uz156 www.blauer-engel.de/uz176

Blue Angel (Blauer Engel)

The "Blue Angel" guarantees that our products and services fulfill high requirements placed on environmental, health and usage properties. Criteria are complied for each product group, which are checked every three to four years by the Federal Environment Agency.





eco-INSTITUT-label

The eco-INSTITUT label confirms that a product complies with certain health and environmental standards. The label signals to consumers that the certified product is environmentally friendly and has been tested for harmful substances.





Austrian eco-label (Österreichisches Umweltzeichen)

The "Österreichisches Umweltzeichen" (Austrian eco-label) assesses products from quality, health-related and ecological standpoints. Products can only be certified if they are harmless to health. The fulfillment of the criteria is checked every four years.





Greenquard

The Greenguard certificate ensures that a product fulfills the strictest and most comprehensive requirements for emissions of Volatile Organic Compounds (VOCs) into the air.





Declare

Voluntary self-disclosure program aimed at transforming the building materials industry into a healthier and more environmentally friendly products through transparency of ingredients. Participating in Declare requires manufacturers to disclose all product ingredients.





M1

The M1 seal in the Finnish market labels our products as environmentally friendly, health-friendly and consumer-friendly. The focus is on emissions of Volatile Organic Compounds (VOCs).





A+

The A+ seal identifies our products as ecological, healthy and user-friendly in the french market.



Environmental Certifications



TFI-TÜV PROFICERT PREMIUM for Multi-Layer

The TFI (Textiles & Flooring Institute GmbH) and the TÜV Hessen evaluate products based on qualitative, health and ecological principals. Fundamentally, only products that are considered harmless to health can be certified.





KFI

Award from the competence centre for dynamic processes at Bielefeld University of Applied Sciences (FH). The flooring product PURLINE has passed the dynamic standard examination of rolling behavior in accordance with the KFB roadmap.





FloorScore

The SCS Global Services' FloorScore program certifies hard surface flooring and accessories compliance with California Section 01350 indoor air emissions of Volatile Organic Compounds (VOCs).



Building Certification/Product Declaration



BRFFAM

The British sustainability certificate for development projects is used in 15 other countries.





DGNR

Certification system of the German Sustainable Building Council and the Federal Ministry of Transport, Building and Urban Affairs. Evaluates a building's quality over its entire life cycle and is internationally applicable.





LEE

Rating system of the US Green Building Council. It considers the regional and local criteria according to global standards. The use of building materials with cradle to cradle proof is evaluated with bonus points.





WFI

The WELL Building Standard focuses on the health and well-being of the people within in the building.





Mindful Materials

The Mindful Materials aggregator discloses sustainability information to promote product transparency and optimization.





HPDC

The Health Product Declaration fully discloses potential chemicals of concern contained in products





EPD

The environmental product declaration is a third-party certification document that transparently reports the environmental performance or impact of a product.



PURLINE® 1500

+++ ++Technical Characteristics

PURLINE	Wood L Plank	Wood XL Plank	Stone XL Graphic XL Textile XL Fusion Tile	Chip Fusion Wood Sheet		
Recognized Product Standards	ASTM F3404	ASTM F3404	ASTM F3404	ASTM F3403		
Installation type	UltraTech adhesive or UltraTape	UltraTech adhesive or UltraTape	UltraTech adhesive or UltraTape	UltraTech adhesive or UltraTape		
Classification	Commercial	Commercial	Commercial	Commercial		
Prouct Thickness	2.5 mm	2.5 mm	2.5 mm	2.5 mm		
Format	~7.87" x 47.24" (200 mm x 1200 mm)	~9.84" x 59.06" (250 mm x 1500 mm)	~19.69" x 39.37" (500 mm x 1000 mm)	~6.56' x 65.62' (2 m x 20 m)		
Boxes/Pallets	20 planks, 51.67 ft², 38.24 lbs per case 60 boxes, 3,100 ft² per pallet	12 planks, 48.44 ft², 35.85 lbs per case 56 boxes, 2,712.64 ft² per pallet	10 tiles, 53.82 ft², 39.83 lbs per case \mid 54 boxes, 2906 ft² per pallet \mid Fusion only 50 boxes, 2691 ft² per pallet	430.56 ft², 318.61 lbs per roll \mid 6 rolls, 2,583.36 ft² per pallet		
Product Weight	0.7 lbs / ft ² 7.5 lbs (3.4kg) m ²	0.7 lbs / ft 2 7.5 lbs (3.4kg) m 2	0.7 lbs / ft² 7.5 lbs (3.4kg) m²	0.7 lbs / ft 2 7.5 lbs (3.4kg) m 2		
Flammability ASTM 648	> 0.45 w/cm² for Class 1 Meets or exceed requirement for Class 1					
Smoke density ASTM E662	< 450 Meets or exceeds requirement					
Surface burning CAN/ULC S102.2	FS 150/SD 300 Meets or exceeds requirement					
Fungi growth ASTM G21	NONE					
Static load ASTM F970	Residual indentation 0.001" (250 psi) <0.005" (1450 psi)					
Color stability – heat ASTM F1514	Meets or exceeds requirement of Δ (Delta) E ≥8					
Color stability – light ASTM 1515	Meets or exceeds requirement of Δ (Delta) E \geq 8					
Dimensional stability ASTM F2199	Meets or exceeds requrement <0.02" per lin. ft.					
Chemical resistance ASTM F925	Exceeds standard specification - additional data upon request					
Squareness deviation ASTM F2421/F2055	Meets or exceeds requrement ±0.060" (1.50 mm) ±0.020" (0.50 mm)					
Adhesive /Purfix UltraTech	Moisture limits < 95% RH - pH12 1/16" x 1/16" x 1/16" Flat V-notch trowel Approximately 125 - 145 ft²/gallon					
Adhesive /Purfix UltraTape	Roll size: Width 29.53" (75 cm) Length 98.43 lin. ft. (30 m) Coverage: 242.18 ft ² (22.5 m ²) No moisture or pH testing required					
Effect of Castor Chair ISO 4918	25,000 cycles - no damage with castor wheel type W					
Underfloor Heating	Suitable for all conventional hot water heating and electrical systems regulated up to 84° F (29° C)					
Slip-resistance ASTM D2047	> 0.5 SCOF					
Warranty	15 year					
IIC / STC with single glue underlay	IIC 51 STC 53					
LEED credit contribution	See PURLINE product data sheet www.wineoflooring.com					
Certifications and EcoLabels	See PURLINE product data sheet www.wineoflooring.com					
*** NOTE***	Please make sure that you have the most uptodate information as this data is subject to change. See www.wineoflooring.com or contact info@windmoellerinc.com					



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